

## Introduction

The Mortising Kit will turn your existing drill press into an accurate mortising machine. Use it to cut square holes for various mortise and tenon joints. The Mortising Kit includes a chisel holder, solid and split-ring bushings, fence, hold down bracket, hold down bar, hold down arm, hold down rods, and assorted mounting hardware. However, mortising chisels and bit are not

included with this kit but are available in the following sizes and must be purchased separately:

- 1/4" Chisel and Bit Set
- 5/16" Chisel and Bit Set
- 3/8" Chisel and Bit Set
- 1/2" Chisel and Bit Set

## Unpacking and Checking Contents

### Unpacking

**Warning: To reduce the risk of injury from unexpected starting. Unplug the drill press before attaching any accessory.**

1. Separate all parts from packing materials and check each one with the illustration and the "List of Loose Parts" to make certain all items are accounted for, before discarding and packing material.

**NOTE:** Before beginning assembly:

- \* Check that all parts are included. If you are missing any part, do not assemble the accessory to the drill press.
- \* For convenient storage, all the parts fit in the carrying case as shown.
- \* Sometimes small parts can get lost in packaging material. Do not throw away any packaging until the accessory is completely assembled. You may want to keep the box to store parts of the accessory that are not used on a daily basis.

### List of Loose Parts

Item	Part Name	Qty.	Item	Part Name	Qty.
A	Two Piece Bushing, Small ID.....	2	K	Fence.....	1
B	Two Piece Bushing, Medium ID.....	2	L	Guide Rods.....	2
C	Two Piece Bushing, Large ID.....	2	M	Hold down bracket.....	1
D	Split Bushing, Small.....	1	N	Hold down shaft.....	1
E	Split Bushing, Large.....	1	P	Quill Alignment Pin.....	1
F	Large T-Nuts.....	2	Q	Locking Levers.....	2
G	Small T-Nuts.....	2	R	Carrying Case.....	1
H	Flat Washers.....	2	S	Owners Manual.....	1
J	Chisel holder.....	1			

